



# IM18-20NPS-NC1

IMI

INDUCTIVE PROXIMITY SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

Type	Part no.
IM18-20NPS-NC1	6027580

**Included in delivery:** BEF-MU-M18N1 (1)

Other models and accessories → [www.sick.com/IMI](http://www.sick.com/IMI)

### Detailed technical data

#### Features

<b>Housing</b>	Cylindrical thread design
<b>Thread size</b>	M18 x 1
<b>Diameter</b>	Ø 18 mm
<b>Pressure resistance</b>	≤ 60 bar
<b>Sensing range S<sub>n</sub></b>	20 mm
<b>Safe sensing range S<sub>a</sub></b>	16.2 mm
<b>Installation type</b>	Non-flush
<b>Switching frequency</b>	200 Hz
<b>Connection type</b>	Male connector M12, 4-pin
<b>Switching output</b>	PNP
<b>Output function</b>	NO
<b>Electrical wiring</b>	DC 3-wire
<b>Enclosure rating</b>	IP68, IP69K <sup>1)</sup>
<b>Special features</b>	Sensing face made of stainless steel V4A, Resistant to cleaning agents, triple sensing range, Visual adjustment indicator, IO-Link
<b>Special applications</b>	Hygienic and washdown zones, Difficult application conditions
<b>Items supplied</b>	Mounting nut, V4A stainless steel (2x) Washer, V4A stainless steel, with locking teeth (2x)

<sup>1)</sup> According to EN 60529.

## Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	≤ 20 % <sup>1)</sup>
<b>Voltage drop</b>	≤ 2 V <sup>2)</sup>
<b>Time delay before availability</b>	≤ 40 ms
<b>Hysteresis</b>	1 % ... 15 %
<b>Reproducibility</b>	≤ 5 % <sup>3) 4)</sup>
<b>Temperature drift (of S<sub>r</sub>)</b>	≤ 10 %
<b>EMC</b>	According to EN 60947-5-2
<b>Continuous current I<sub>a</sub></b>	≤ 200 mA
<b>Short-circuit protection</b>	✓
<b>Reverse polarity protection</b>	✓
<b>Power-up pulse protection</b>	✓
<b>Shock and vibration resistance</b>	30 g, 11 ms / 10 ... 55 Hz, 1 mm
<b>Ambient operating temperature</b>	-25 °C ... +85 °C
<b>Housing material</b>	Stainless steel V4A, DIN 1.4404 / AISI 316L
<b>Sensing face material</b>	Stainless steel V4A, DIN 1.4404 / AISI 316L
<b>Housing length</b>	63.5 mm
<b>Thread length</b>	35 mm
<b>Tightening torque, max.</b>	≤ 50 Nm
<b>Protection class</b>	III
<b>UL File No.</b>	E191603

<sup>1)</sup> Of V<sub>S</sub>.

<sup>2)</sup> At I<sub>a</sub> max.

<sup>3)</sup> Of S<sub>r</sub>.

<sup>4)</sup> U<sub>B</sub> = 20 V DC ... 30 V DC, T<sub>A</sub> = 23 °C ± 5 °C.

## Safety-related parameters

<b>MTTF<sub>D</sub></b>	10 years
<b>DC<sub>avg</sub></b>	0%
<b>T<sub>M</sub> (mission time)</b>	20 years

## Communication interface

<b>Communication interface</b>	IO-Link V1.0
<b>Communication Interface detail</b>	COM2 (38,4 kBaud)
<b>Process data length</b>	1 Byte
<b>Process data structure</b>	Bit 0 = S <sub>r</sub> reached
<b>Process data structure A</b>	Bit 1 = S <sub>a</sub> reached

## Reduction factors

<b>Note</b>	The values are reference values which may vary
<b>St37 steel (Fe)</b>	Approx. 1
<b>Stainless steel (V4A, 316L)</b>	Approx. 0.4

<b>Aluminum (Al)</b>	Approx. 1
<b>Copper (Cu)</b>	Approx. 0.85
<b>Brass (Br)</b>	Approx. 1.3

Installation note

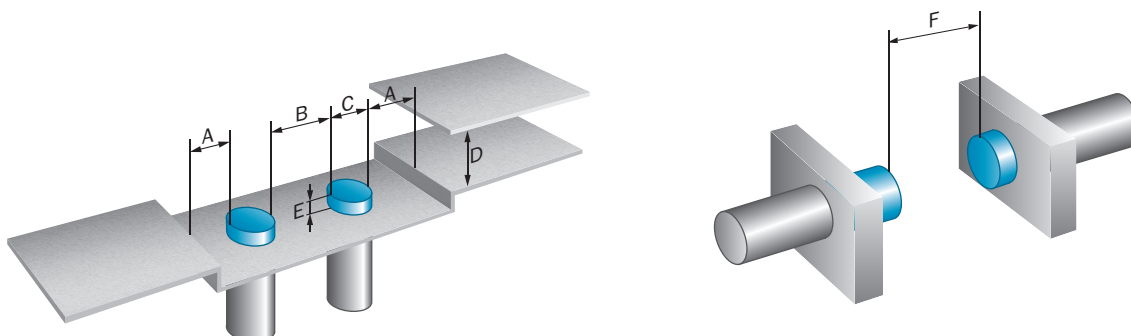
<b>Remark</b>	Associated graphic see "Installation"
<b>A</b>	41 mm
<b>B</b>	182 mm
<b>C</b>	18 mm
<b>D</b>	60 mm
<b>E</b>	Aluminium: 20 mm, Steel: 34 mm, Brass: 22 mm, Stainless steel: 36 mm
<b>F</b>	200 mm

Classifications

<b>eCl@ss 5.0</b>	27270101
<b>eCl@ss 5.1.4</b>	27270101
<b>eCl@ss 6.0</b>	27270101
<b>eCl@ss 6.2</b>	27270101
<b>eCl@ss 7.0</b>	27270101
<b>eCl@ss 8.0</b>	27270101
<b>eCl@ss 8.1</b>	27270101
<b>eCl@ss 9.0</b>	27270101
<b>eCl@ss 10.0</b>	27270101
<b>eCl@ss 11.0</b>	27270101
<b>eCl@ss 12.0</b>	27274001
<b>ETIM 5.0</b>	EC002714
<b>ETIM 6.0</b>	EC002714
<b>ETIM 7.0</b>	EC002714
<b>ETIM 8.0</b>	EC002714
<b>UNSPSC 16.0901</b>	39122230

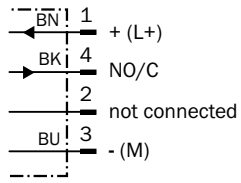
Installation note

Non-flush installation

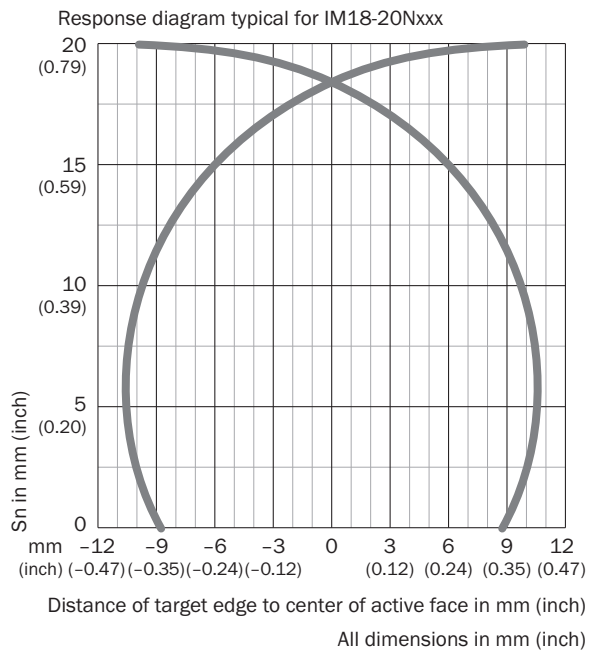


### Connection diagram

Cd-456

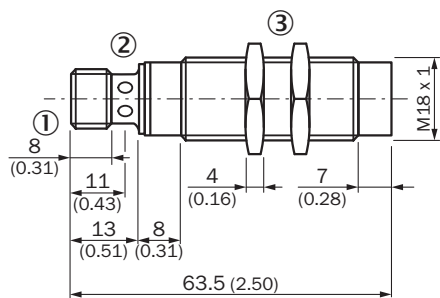


### Response diagram



### Dimensional drawing (Dimensions in mm (inch))










IM18 Inox, non flush







- ① Connection
- ② Display LED
- ③ Fastening nuts (2x); width across 24, metal

Recommended accessories

Other models and accessories → [www.sick.com/IMI](http://www.sick.com/IMI)

	Brief description	Type	Part no.
<b>Universal bar clamp systems</b>			
	Plate N06N for universal clamp bracket, M18, Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp), Universal clamp (5322627), mounting hardware	BEF-KHS-N06N	2051622
<b>Mounting brackets and plates</b>			
	Mounting plate for M18 sensors, stainless steel, without mounting hardware	BEF-WG-M18N	5320948
	Mounting bracket for M18 sensors, stainless steel, without mounting hardware	BEF-WN-M18N	5320947
<b>Plug connectors and cables</b>			
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G02MNI	6052613
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G02MRN	6058291
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G05MNI	6052615
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G05MRN	6058476
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors	DOL-1204-L02MNI	6052621
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors	DOL-1204-L02MRN	6058482

	Brief description	Type	Part no.
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors	DOL-1204-L05MNI	6052622
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2), only suitable for PNP sensors	DOL-1204-L05MRN	6058483
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-W02MNI	6052614
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-W02MRN	6058474
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-W05MNI	6052616
	Head A: female connector, M12, 4-pin, angled Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-W05MRN	6058477
	Head A: female connector, M12, 5-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1205-G02MRN	6058494
	Head A: female connector, M12, 5-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked., Resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1205-G05MRN	6058495

### Recommended services

Additional services → [www.sick.com/IMI](http://www.sick.com/IMI)

	Type	Part no.
Function Block Factory		
<ul style="list-style-type: none"><li><b>Description:</b> The Function Block Factory supports common programmable logic controllers (PLCs) from various manufacturers, such as Siemens, Beckhoff, Rockwell Automation and B&amp;R. More information on the FBF can be found &lt;a href="https://fbf.cloud.sick.com target="_blank"&gt; here&lt;/a&gt;.</li></ul>	Function Block Factory	On request

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

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Contacts and other locations –[www.sick.com](http://www.sick.com)