



# HL18L-F4A5BLA00

H18 Sure Sense

HYBRID PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

Type	Part no.
HL18L-F4A5BLA00	1100057

Other models and accessories → [www.sick.com/H18\\_Sure\\_Sense](http://www.sick.com/H18_Sure_Sense)

### Detailed technical data

#### Features

<b>Functional principle</b>	Photoelectric retro-reflective sensor
<b>Functional principle detail</b>	Dual lens
<b>Dimensions (W x H x D)</b>	16.2 mm x 48.5 mm x 31.8 mm
<b>Housing design (light emission)</b>	Hybrid
<b>Thread diameter (housing)</b>	M18
<b>Mounting system type</b>	M18, head/side (24.1 ... 25.4 mm)
<b>Housing color</b>	Blue
<b>Sensing range max.</b>	0.1 m ... 12 m <sup>1)</sup>
<b>Sensing range</b>	0.1 m ... 10 m <sup>1)</sup>
<b>Type of light</b>	Visible red light
<b>Light source</b>	Laser <sup>2) 3)</sup>
<b>Light spot size (distance)</b>	2 mm (2 m)
<b>Wave length</b>	655 nm
<b>Laser class</b>	1
<b>Adjustment</b>	
Potentiometer, right	Teach-in
Potentiometer, left	None

<sup>1)</sup> Reflector PL80A.

<sup>2)</sup> Average service life: 50,000 h at T<sub>J</sub> = +25 °C.

<sup>3)</sup> CLASS 1 LASER PRODUCT EN60825-1:2014, IEC60825-1:2014, Maximum pulse power < 2,5 mW, Pulse length: 4 μs, Wavelength: 650 ... 670 nm, Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007.

<b>Special applications</b>	Detecting small objects
<b>Special features</b>	Signal strength light bar

<sup>1)</sup> Reflector PL80A.

<sup>2)</sup> Average service life: 50,000 h at  $T_U = +25\text{ °C}$ .

<sup>3)</sup> CLASS 1 LASER PRODUCT EN60825-1:2014, IEC60825-1:2014, Maximum pulse power < 2,5 mW, Pulse length: 4  $\mu$ s, Wavelength: 650 ... 670 nm, Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007.

## Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	< 5 V <sub>pp</sub> <sup>1)</sup>
<b>Current consumption</b>	≤ 20 mA <sup>2)</sup>
<b>Switching output</b>	Push-pull: PNP/NPN
<b>Output function</b>	Complementary
<b>Switching mode</b>	Light/dark switching
<b>Switching output detail</b>	
Switching output Q1	Push-pull: PNP/NPN, Light switching
Switching output Q2	Push-pull: PNP/NPN, Dark switching
<b>Output current I<sub>max.</sub></b>	≤ 100 mA
<b>Response time</b>	≤ 0.5 ms <sup>3)</sup>
<b>Switching frequency</b>	1,000 Hz <sup>4)</sup>
<b>Connection type</b>	Male connector M12, 4-pin
<b>Circuit protection</b>	A <sup>5)</sup> B <sup>6)</sup> D <sup>7)</sup>
<b>Protection class</b>	III
<b>Weight</b>	18 g
<b>Polarisation filter</b>	✓
<b>Housing material</b>	Plastic, VISTAL®
<b>Optics material</b>	Plastic, PMMA
<b>Enclosure rating</b>	IP67 IP69K
<b>Items supplied</b>	Fastening nut (1x), M18, plastic, black, flat
<b>Electromagnetic compatibility (EMC)</b>	EN 60947-5-2 (The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.)
<b>Ambient operating temperature</b>	-30 °C ... +55 °C <sup>8)</sup>
<b>Ambient temperature, storage</b>	-40 °C ... +70 °C
<b>UL File No.</b>	E189383

<sup>1)</sup> May not exceed or fall below U<sub>v</sub> tolerances.

<sup>2)</sup> Without signal strength light bar and load.

<sup>3)</sup> Signal transit time with resistive load.

<sup>4)</sup> With light/dark ratio 1:1.

<sup>5)</sup> A = V<sub>S</sub> connections reverse-polarity protected.

<sup>6)</sup> B = inputs and output reverse-polarity protected.

<sup>7)</sup> D = outputs overcurrent and short-circuit protected.

<sup>8)</sup> Below Ta = -10 °C, sensor must be turned on at Ta > -10 °C. Sensor cannot be turned on below Ta = -10 °C.

### Communication interface

<b>IO-Link</b>	✓, V1.1
Data transmission rate	38,4 kbit/s (COM2)
Cycle time	2.3 ms
Process data length	16 Bit
<b>Process data structure A</b>	Bit 0 = switching signal Q <sub>L1</sub> Bit 1 = switching signal Q <sub>L2</sub> Bit 2 ... 15 = empty
<b>Process data structure B</b>	Bit 0 = switching signal Q <sub>L1</sub> Bit 0 = switching signal Q <sub>L1</sub> Bit 2 ... 6 = empty Bit 7 = measuring value Bit 8 ... 14 = empty Bit 15 = measuring value

### Diagnosis

<b>Device status</b>	Yes
<b>Quality of teach</b>	Yes
<b>Quality of run</b>	Yes, Contamination display

### Classifications

<b>eCl@ss 5.0</b>	27270902
<b>eCl@ss 5.1.4</b>	27270902
<b>eCl@ss 6.0</b>	27270902
<b>eCl@ss 6.2</b>	27270902
<b>eCl@ss 7.0</b>	27270902
<b>eCl@ss 8.0</b>	27270902
<b>eCl@ss 8.1</b>	27270902
<b>eCl@ss 9.0</b>	27270902
<b>eCl@ss 10.0</b>	27270902
<b>eCl@ss 11.0</b>	27270902
<b>eCl@ss 12.0</b>	27270902
<b>ETIM 5.0</b>	EC002717
<b>ETIM 6.0</b>	EC002717
<b>ETIM 7.0</b>	EC002717
<b>ETIM 8.0</b>	EC002717
<b>UNSPSC 16.0901</b>	39121528

### Connection/pin assignment

<b>Connection type</b>	Male connector M12, 4-pin
<b>Pin assignment</b>	
BN 1	+ (L+)
WH 2	Q <sub>2</sub>
BU 3	-(M)
BK 4	Q <sub>1</sub> /C

**Dimensional drawing** (Dimensions in mm (inch))

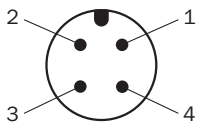


- ① LED indicator yellow: Status of received light beam
- ② LED indicator green: power on
- ③ M3 mounting hole
- ④ Snap Connection for flush ring (sold seperatly)
- ⑤ Potentiometer (if selected) or LED Indicators

Dimensions in mm (inch)	Receiver		Sender	
	A	B	C	D
<b>HTB18 / HTF18</b>	- 1.1 (0.04)	1.1 (0.04)	4.7 (0.19)	0.6 (0.02)
<b>HTE18 / HL18 / HSE18</b>	2.5 (0.1)	0.0 (0.0)	4.0 (0.16)	0.0 (0.0)
<b>HTB18L / HTF18L / HL18L / HSE18L</b>	2.5 (0.1)	0.0 (0.0)	3.5 (0.14)	0.0 (0.0)

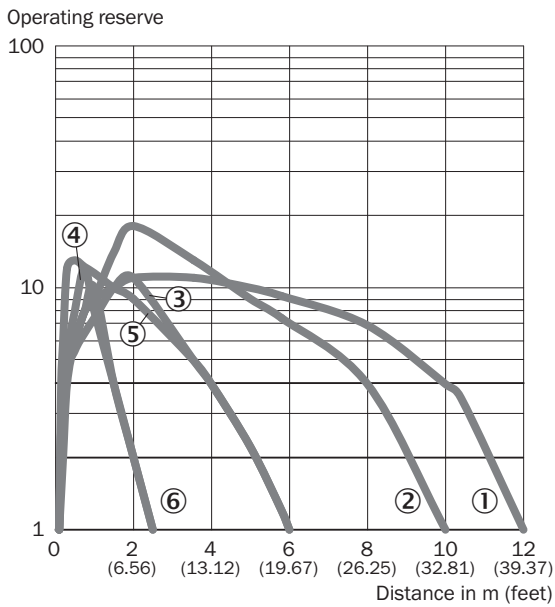
**Connection type**

Connection type. see table: Connection/PIN assignment



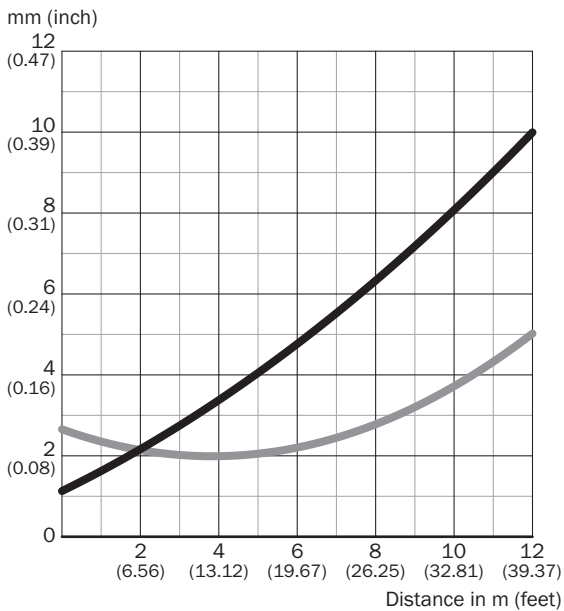
M12 male connector, 4-pin, A-coding

### Characteristic curve



- ① Reflector PL80A
- ② Reflector P250F
- ③ PL10F reflector
- ④ Reflector PL23 FT
- ⑤ Reflective tape REF-AC1000
- ⑥ Reflective tape IREF6000 (REF-IRF-56)

### Light spot size

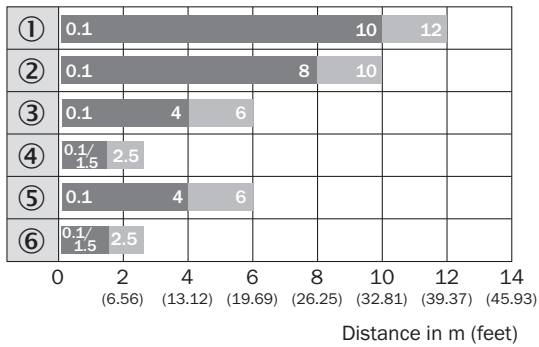


#### Dimensions in mm (inch)

Sensing range	Vertical	Horizontal
<b>0.2 m</b> (0.57 feet)	1.2 (0.05)	2.65 (0.10)
<b>0.75 m</b> (2.46 feet)	1.8 (0.07)	2.3 (0.09)
<b>5 m</b> (16.40 feet)	4.0 (0.16)	2.2 (0.09)
<b>12 m</b> (39.37 feet)	10.0 (0.39)	5.0 (0.20)

- Vertical
- Horizontal

### Sensing range diagram



■ Sensing range      ■ Sensing range max.

- ① Reflector PL80A
- ② Reflector P250F
- ③ PL10F reflector
- ④ Reflector PL23 FT
- ⑤ Reflective tape REF-AC1000
- ⑥ Reflective tape IREF6000 (REF-IRF-56)

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

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