

# AFM60B-S4PC032768

AFS/AFM60 SSI

**ABSOLUTE ENCODERS**

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

Type	Part no.
AFM60B-S4PC032768	1037504

Other models and accessories → [www.sick.com/AFS\\_AFM60\\_SSI](http://www.sick.com/AFS_AFM60_SSI)

### Detailed technical data

#### Performance

<b>Max. resolution (number of steps per revolution x number of revolutions)</b>	15 bit x 12 bit (32,768 x 4,096)
<b>Error limits G</b>	0.05° <sup>1)</sup>
<b>Repeatability standard deviation <math>\sigma_r</math></b>	0.002° <sup>2)</sup>

<sup>1)</sup> In accordance with DIN ISO 1319-1, position of the upper and lower error limit depends on the installation situation, specified value refers to a symmetrical position, i.e. deviation in upper and lower direction is the same.

<sup>2)</sup> In accordance with DIN ISO 55350-13; 68.3% of the measured values are inside the specified area.

#### Interfaces

<b>Communication interface</b>	SSI
<b>Initialization time</b>	50 ms <sup>1)</sup>
<b>Position forming time</b>	< 1 $\mu$ s
<b>SSI</b>	
Code type	Gray
Code sequence parameter adjustable	CW/CCW (V/R) parameter adjustable
Clock frequency	$\leq 2$ MHz <sup>2)</sup>
Set (electronic adjustment)	H-active (L = 0 - 3 V, H = 4,0 - U <sub>s</sub> V)
CW/CCW (counting sequence when turning)	L-active (L = 0 - 1,5 V, H = 2,0 - U <sub>s</sub> V)
<b>Sin/Cos</b>	
Load resistance	$\geq 120 \Omega$

<sup>1)</sup> Valid positional data can be read once this time has elapsed.

<sup>2)</sup> Minimum, LOW level (Clock +): 250 ns.

#### Electrical data

<b>Connection type</b>	Male connector, M12, 8-pin, radial
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<sup>1)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40°C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

<b>Supply voltage</b>	4.5 ... 32 V DC
<b>Power consumption</b>	≤ 0.7 W (without load)
<b>Reverse polarity protection</b>	✓
<b>MTTFd: mean time to dangerous failure</b>	250 years (EN ISO 13849-1) <sup>1)</sup>

<sup>1)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

## Mechanical data

<b>Mechanical design</b>	Solid shaft, face mount flange
<b>Shaft diameter</b>	10 mm
<b>Shaft length</b>	19 mm
<b>Weight</b>	0.3 kg <sup>1)</sup>
<b>Shaft material</b>	Stainless steel
<b>Flange material</b>	Aluminum
<b>Housing material</b>	Aluminum die cast
<b>Start up torque</b>	< 0.5 Ncm <sup>2) 2)</sup>
<b>Operating torque</b>	< 0.3 Ncm <sup>2) 2)</sup>
<b>Permissible Load capacity of shaft</b>	80 N / radial 40 N / axial
<b>Moment of inertia of the rotor</b>	6.2 gcm <sup>2</sup>
<b>Bearing lifetime</b>	3.0 x 10 <sup>9</sup> revolutions
<b>Angular acceleration</b>	+ 500,000 rad/s <sup>2</sup>
<b>Operating speed</b>	≤ 9,000 min <sup>-1</sup> <sup>3)</sup>

<sup>1)</sup> Based on devices with male connector.

<sup>2)</sup> At 20 °C.

<sup>3)</sup> Allow for self-heating of 3.3 K per 1,000 rpm when designing the operating temperature range.

## Ambient data

<b>EMC</b>	According to EN 61000-6-2 and EN 61000-6-3 <sup>1)</sup>
<b>Enclosure rating</b>	IP65, shaft side (according to IEC 60529) IP67, housing side (according to IEC 60529) <sup>2)</sup>
<b>Permissible relative humidity</b>	90 % (condensation of the optical scanning not permitted)
<b>Operating temperature range</b>	-40 °C ... +100 °C <sup>3)</sup>
<b>Storage temperature range</b>	-40 °C ... +100 °C, without package
<b>Resistance to shocks</b>	70 g, 6 ms (according to EN 60068-2-27)
<b>Resistance to vibration</b>	30 g, 10 Hz ... 2,000 Hz (according to EN 60068-2-6)

<sup>1)</sup> EMC according to the standards quoted is achieved if shielded cables are used.

<sup>2)</sup> For devices with male connector: With mating connector mounted.

<sup>3)</sup> Stationary position of the cable.

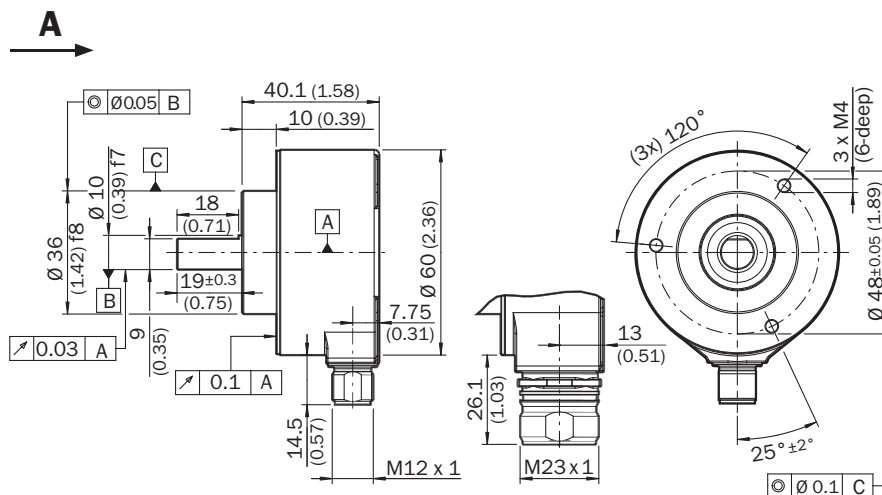
## Classifications

<b>ECl@ss 5.0</b>	27270502
<b>ECl@ss 5.1.4</b>	27270502
<b>ECl@ss 6.0</b>	27270590

<b>ECl@ss 6.2</b>	27270590
<b>ECl@ss 7.0</b>	27270502
<b>ECl@ss 8.0</b>	27270502
<b>ECl@ss 8.1</b>	27270502
<b>ECl@ss 9.0</b>	27270502
<b>ECl@ss 10.0</b>	27270502
<b>ECl@ss 11.0</b>	27270502
<b>ETIM 5.0</b>	EC001486
<b>ETIM 6.0</b>	EC001486
<b>ETIM 7.0</b>	EC001486
<b>ETIM 8.0</b>	EC001486
<b>UNSPSC 16.0901</b>	41112113

### Dimensional drawing (Dimensions in mm (inch))

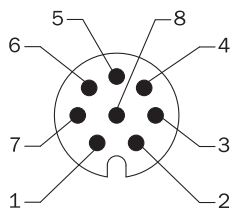
Face mount flange, M12 and M23 radial male connector



General tolerances according to DIN ISO 2768-mk

### PIN assignment

M12 male connector, 8-pin and cable, 8-wire, SSI/Gray

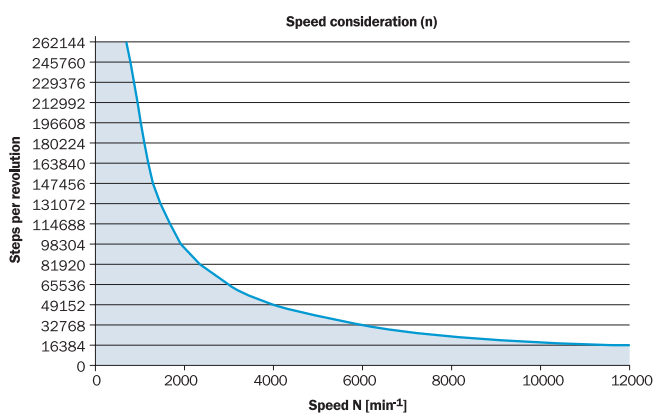


View of M12 male device connector on encoder

PIN	Wire colors (cable connection)	Signal	Explanation
1	Brown	Data -	Interface signals

PIN	Wire colors (cable connection)	Signal	Explanation
2	White	Data +	Interface signals
3	Black	V/R	Sequence in direction of rotation
4	Pink	SET	Electronic adjustment Interface signals
5	Yellow	Clock +	Interface signals
6	Purple	Clock -	Interface signals
7	Blue	GND	Ground connection
8	Red	U <sub>S</sub>	Operating voltage
		Screen	Screen connected to housing on encoder side. Connected to ground on control side.

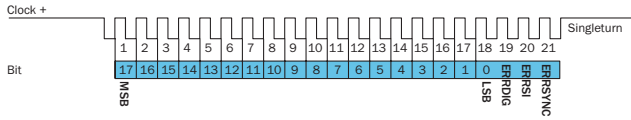
### Maximum revolution range



The maximum speed is also dependent on the shaft type.

### Diagrams

#### SSI data format singleturn



#### Bit 1–18: Position Bits

- LSB: Least significant Bit
- MSB: Most significant Bit

#### Bit 19–21: Error Bits

- ERRDIG: Failure message about speed. If this failure occurs during the position building procedure it will be indicated by the ERRDIG-Bit.
- ERRSI: Light source monitoring failure.
- ERRSYNC: Contamination of the disc or scanning system. During the determination of the position, an error has occurred since the last SSI transmission. The error bit will be deleted during the next data transmission.

#### The evaluation of the error bits has to be realized in the PLC.

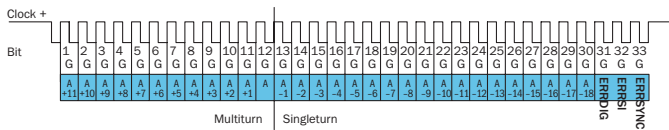
The provided error bits don't have to be used by the PLC compulsorily.

#### Example

If the resolution of the absolute encoder is set on 13 bits, 16 bits are provided by the encoder: 13 data bits and 3 error bits. If the PLC is not able to evaluate the error bits, the PLC has to be set on a resolution of 13 bits. Then the error bits have to be masked out by the PLC.

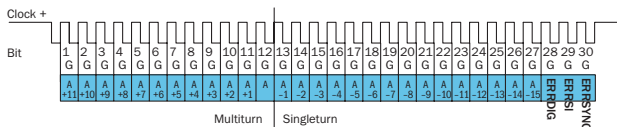
#### SSI data format multiturn

##### 30 Bits



- Bit 1–12: Position Bits multiturn
- Bit 13–30: Position Bits singleturn
- Bit 31–33: Error Bits

##### 27 Bits



- Bit 1–12: Position Bits multiturn
- Bit 13–27: Position Bits singleturn
- Bit 28–30: Error Bits

#### Error Bits

- ERRDIG: Failure message about speed. If this failure occurs during the position building procedure it will be indicated by the ERRDIG-Bit.
- ERRSI: Light source monitoring failure.
- ERRSYNC: Contamination of the disc or scanning system. During the determination of the position, an error has occurred since the last SSI transmission. The error bit will be deleted during the next data transmission.

#### The evaluation of the error bits has to be realized in the PLC.

The provided error bits don't have to be used by the PLC compulsorily. The multiturn resolution is fixed on 12 bits.

#### Example

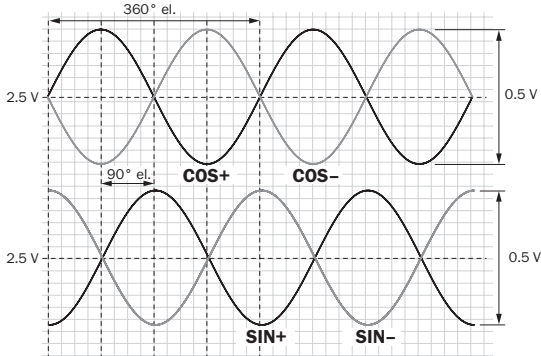
If the resolution of the absolute encoder is set on 27 bits, 30 bits are provided by the encoder: 27 data bits and 3 error bits. If the PLC is not able to evaluate the error bits, the PLC has to be set on a resolution of 27 bits. Then the error bits have to be masked out by the PLC.

**Electrical interfaces sine 0.5 V<sub>pp</sub>**

Power supply	Output
4.5 ... 5.5 V	Sine 0.5 V <sub>pp</sub>

Signal before differential generation at load 120 Ω at U<sub>s</sub> = 5 V

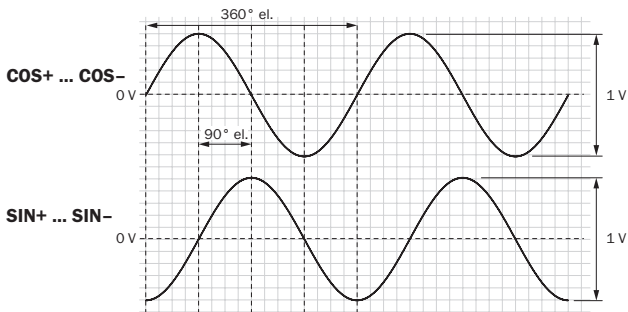
Signal diagram for clockwise rotation of the shaft looking in direction "A" (shaft)



Interface signals Sin, $\overline{\text{Sin}}$ , Cos, $\overline{\text{Cos}}$	Signal before differential generation at load 120 Ω	Signal offset
Analog differential	0.5 V <sub>pp</sub> ± 20 %	2.5 V ± 10 %

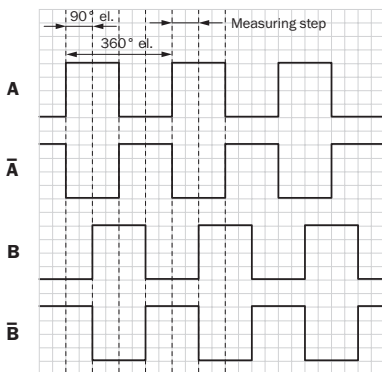
Signal after differential generation at load 120 Ω at U<sub>s</sub> = 5 V

Signal diagram for clockwise rotation of the shaft looking in direction "A" (shaft)









**Electrical interfaces HTL/TTL**










Incremental pulse diagram for clockwise rotation of the shaft looking in direction "A", see dimensional drawing









### Recommended accessories

Other models and accessories → [www.sick.com/AFS\\_AFM60\\_SSI](http://www.sick.com/AFS_AFM60_SSI)

	Brief description	Type	Part no.
Programming and configuration tools			
	<ul style="list-style-type: none"> <li><b>Description:</b> USB programming unit, for programmable SICK encoders AFS60, AFM60, DFS60, VFS60, DFV60 and wire draw encoders with programmable encoders</li> </ul>	PGT-08-S	1036616
	<ul style="list-style-type: none"> <li><b>Description:</b> Programming unit display for programmable SICK DFS60, DFV60, AFS/AFM60, AHS/AHM36 encoders, and wire draw encoder with DFS60, AFS/AFM60 and AHS/AHM36. Compact dimensions, low weight, and intuitive operation.</li> <li><b>Items supplied:</b> 1 x PGT-10-Pro stand-alone programming tool, 4 x alkaline type batteries, 1.5 V Mignon (AA)</li> </ul>	PGT-10-Pro	1072254
Flanges			
	<ul style="list-style-type: none"> <li><b>Description:</b> Flange adapter, adaptation of face mount flange with 36 mm centering hub to 100 mm servo flange with 60 mm centering hub, aluminum</li> <li><b>Material:</b> Aluminum</li> </ul>	BEF-FA-036-100	2029161
Other mounting accessories			
	<ul style="list-style-type: none"> <li><b>Description:</b> Servo clamps, large, for servo flanges (clamps, eccentric fastener), 3 pcs., without mounting material</li> <li><b>Items supplied:</b> Without mounting hardware</li> </ul>	BEF-WK-SF	2029166
Plug connectors and cables			
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Cable</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> SSI, Incremental, HIPERFACE®</li> <li><b>Cable:</b> 8-wire, PUR, halogen-free</li> <li><b>Description:</b> SSI, shielded, Incremental, HIPERFACE®</li> </ul>	LTG-2308-MWENC	6027529
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 8-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Incremental, SSI</li> <li><b>Cable:</b> 2 m, 8-wire, PUR, halogen-free</li> <li><b>Description:</b> Incremental, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm, SSI</li> <li><b>Connection systems:</b> Flying leads</li> </ul>	DOL-1208-G02MAC1	6032866
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 8-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Incremental, SSI</li> <li><b>Cable:</b> 5 m, 8-wire, PUR, halogen-free</li> <li><b>Description:</b> Incremental, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm, SSI</li> <li><b>Connection systems:</b> Flying leads</li> </ul>	DOL-1208-G05MAC1	6032867
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 8-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Incremental, SSI</li> <li><b>Cable:</b> 10 m, 8-wire, PUR, halogen-free</li> <li><b>Description:</b> Incremental, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm², Ø 7.0 mm, SSI</li> <li><b>Connection systems:</b> Flying leads</li> </ul>	DOL-1208-G10MAC1	6032868

	Brief description	Type	Part no.
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 8-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Incremental, SSI</li> <li><b>Cable:</b> 20 m, 8-wire, PUR, halogen-free</li> <li><b>Description:</b> Incremental, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm<sup>2</sup>, Ø 7.0 mm, SSI</li> <li><b>Connection systems:</b> Flying leads</li> </ul>	DOL-1208-G20MAC1	6032869
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 8-pin, straight</li> <li><b>Connection type head B:</b> Flying leads</li> <li><b>Signal type:</b> Incremental, SSI</li> <li><b>Cable:</b> 25 m, 8-wire, PUR, halogen-free</li> <li><b>Description:</b> Incremental, shielded, Head A: female connector, M12, 8-pin, straight Head B: cable Cable: suitable for drag chain, PVC, shielded, 4 x 2 x 0.25 mm<sup>2</sup>, Ø 7.0 mm, SSI</li> <li><b>Connection systems:</b> Flying leads</li> </ul>	DOL-1208-G25MAC1	6067859
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 8-pin, straight</li> <li><b>Connection type head B:</b> Male connector, D-Sub, 9-pin, straight</li> <li><b>Signal type:</b> SSI</li> <li><b>Cable:</b> 0.5 m, 8-wire, PUR, halogen-free</li> <li><b>Description:</b> SSI, shielded, Programming cable for PGT-08-S and PGT-10-S programming tool</li> <li><b>Note:</b> Suitable for use with SSI interfaces, not suitable for use with SSI + Incremental interface or SSI + Sin/Cos., programming adapter cable for programming tool PGT-10-Pro and PGT-08-S</li> </ul>	DSL-2D08-G0M5AC2	2048439
	<ul style="list-style-type: none"> <li><b>Connection type head A:</b> Female connector, M12, 8-pin, straight, A-coded</li> <li><b>Connection type head B:</b> -</li> <li><b>Signal type:</b> Incremental, SSI</li> <li><b>Cable:</b> CAT5, CAT5e</li> <li><b>Description:</b> Incremental, shielded, Head A: female connector, M12, 8-pin, straight, A encoded, shielded, for cable diameter 4 mm ... 8 mm Head B: - Operating temperature: -40 °C ... +85 °C, SSI</li> <li><b>Connection systems:</b> IDC quick connection</li> <li><b>Permitted cross-section:</b> 0.14 mm<sup>2</sup> ... 0.34 mm<sup>2</sup></li> </ul>	DOS-1208-GA01	6045001
Shaft adaptation			
	<ul style="list-style-type: none"> <li><b>Description:</b> Bellows coupling, shaft diameter 6 mm / 10 mm, maximum shaft offset: radial ± 0.25 mm, axial ± 0.4 mm, angular +/- 4°; max. speed 10,000 rpm, -30 °C to +120 °C, max. torque 80 Ncm; material: stainless steel bellows, aluminum hub</li> </ul>	KUP-0610-B	5312982
	<ul style="list-style-type: none"> <li><b>Description:</b> Double loop coupling, shaft diameter 6 mm / 10 mm, max. shaft offset: radially +/- 2.5 mm, axially +/- 3 mm, angle +/- 10 degrees; max. speed 3.000 rpm, -30 to +80 degrees Celsius, torsional spring stiffness of 25 Nm/rad</li> </ul>	KUP-0610-D	5326697
	<ul style="list-style-type: none"> <li><b>Description:</b> Spring washer coupling, shaft diameter 6 mm / 10 mm, Maximum shaft offset: radial +/- 0.3 mm, axial +/- 0.4 mm, angular +/- 2.5°; max. speed 12,000 rpm, -10° to +80 °C, max. torque 60 Ncm; material: aluminum flange, glass fiber-reinforced polyamide membrane and hardened steel coupling pin</li> </ul>	KUP-0610-F	5312985
	<ul style="list-style-type: none"> <li><b>Description:</b> Bar coupling, shaft diameter 6 mm / 10 mm, max. shaft offset: radial ± 0,3 mm, axial ± 0,3 mm, angular ± 3°; max. speed 10.000 rpm, -10° to +80 °C, max. torque: 80 Ncm, material: fiber-glass reinforced polyamide, aluminum hub</li> </ul>	KUP-0610-S	2056407
	<ul style="list-style-type: none"> <li><b>Description:</b> Double loop coupling, shaft diameter 8 mm / 10 mm, max. shaft offset: radially +/- 0,25 mm, axially +/- 0,4 mm, angle +/- 4 degrees; max. speed 10.000 rpm, -30 to +120 degrees Celsius, torsional spring stiffness of 150 Nm/rad</li> </ul>	KUP-0810-D	5326704
	<ul style="list-style-type: none"> <li><b>Description:</b> Bar coupling, shaft diameter 8 mm / 10 mm, max. shaft offset: radial ± 0,3 mm, axial ± 0,3 mm, angular ± 3°; max. speed 10.000 rpm, -10° to +80 °C, max. torque: 80 Ncm, material: fiber-glass reinforced polyamide, aluminum hub</li> </ul>	KUP-0810-S	5314178
	<ul style="list-style-type: none"> <li><b>Description:</b> Bellows coupling, shaft diameter 10 mm/10 mm; maximum shaft offset: radial +/- 0.25 mm, axial +/- 0.4 mm, angular +/- 4°; max. revolutions 10,000 rpm, -30° to +120 °C, max. torque 80 Ncm; material: stainless steel bellows, aluminum clamping hubs</li> </ul>	KUP-1010-B	5312983

	Brief description	Type	Part no.
	<ul style="list-style-type: none"> <li><b>Description:</b> Double loop coupling, shaft diameter 10 mm / 10 mm, Maximum shaft offset: radial +/- 2.5 mm, axial +/- 3 mm, angular +/- 10°; max. speed 3,000 rpm, -30° to +80 °C, max. torque 1.5 Nm; material: polyurethane, galvanized steel flange</li> </ul>	KUP-1010-D	5326703
	<ul style="list-style-type: none"> <li><b>Description:</b> Spring washer coupling, shaft diameter 10 mm / 10 mm, maximum shaft offset, radial ± 0.3 mm, axial ± 0.4 mm, angle ± 2.5°, torsion spring stiffness 30 Nm/rad; material: aluminum flange, glass-fiber reinforced polyamide membrane and hardened steel coupling pin</li> </ul>	KUP-1010-F	5312986
	<ul style="list-style-type: none"> <li><b>Description:</b> Bar coupling, shaft diameter 10 mm / 10 mm; maximum shaft offset: radial ± 0.3 mm, axial ± 0.2 mm, angular ± 3°; speed 10,000 rpm, -10° to +80° Celsius, max. torque 80 Ncm; material: glass fiber-reinforced polyamide, aluminum hub</li> </ul>	KUP-1010-S	2056408
	<ul style="list-style-type: none"> <li><b>Description:</b> Spring washer coupling, shaft diameter 10 mm / 10 mm, maximum shaft offset, radial ± 0.3 mm, axial ± 0.4 mm, angle ± 2.5°, torsion spring stiffness 30 Nm/rad; material: aluminum flange, glass-fiber reinforced polyamide membrane and hardened steel coupling pin</li> </ul>	KUP-1010-W	5319914
	<ul style="list-style-type: none"> <li><b>Description:</b> 10 mm / 12 mm; maximum shaft offset: radial +/- 0.25 mm, axial +/- 0.4 mm, angular +/- 4°; max. revolutions 10,000 rpm, -30° to +120 °C, max. torque 80 Ncm; material: stainless steel bellows, aluminum clamping hubs</li> </ul>	KUP-1012-B	5312984
	<ul style="list-style-type: none"> <li><b>Description:</b> Double loop coupling, shaft diameter 10 mm / 12 mm, Maximum shaft offset: radial +/- 2.5 mm, axial +/- 3 mm, angular +/- 10°; max. speed 3,000 rpm, -30° to +80 °C, max. torque 1.5 Nm; material: polyurethane, galvanized steel flange</li> </ul>	KUP-1012-D	5326702

## SICK AT A GLANCE

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We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

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