



IMB18-08BDSVU2K

IMB

INDUCTIVE PROXIMITY SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



## Ordering information

Type	Part no.
IMB18-08BDSVU2K	1074380

**Included in delivery:** BEF-MU-M18N (1)

Other models and accessories → [www.sick.com/IMB](http://www.sick.com/IMB)

## Detailed technical data

### Features

<b>Housing</b>	Cylindrical thread design
<b>Housing</b>	Short-body
<b>Thread size</b>	M18 x 1
<b>Diameter</b>	Ø 18 mm
<b>Sensing range <math>S_n</math></b>	8 mm
<b>Safe sensing range <math>S_a</math></b>	6.48 mm
<b>Installation type</b>	Quasi-flush <sup>1)</sup>
<b>Switching frequency</b>	1,000 Hz
<b>Connection type</b>	Cable, 2-wire, 2 m
<b>Output function</b>	NO
<b>Electrical wiring</b>	DC 2-wire
<b>Enclosure rating</b>	IP68 <sup>2)</sup> IP69K <sup>3)</sup>
<b>Special features</b>	Resistant against coolant lubricants, Visual adjustment indicator, Temperature resistance
<b>Special applications</b>	Zones with coolants and lubricants, Mobile machines, Difficult application conditions

<sup>1)</sup> When installed in conductive materials, the sensors must protrude by distance E (E = 2 mm).

<sup>2)</sup> According to EN 60529.

<sup>3)</sup> According to ISO 20653:2013-03.

### Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	≤ 10 %
<b>Voltage drop</b>	≤ 4 V <sup>1)</sup> ≤ 4.5 V <sup>2)</sup>

<sup>1)</sup> At  $I_a = 30$  mA.

<sup>2)</sup> At  $I_a$  max.

<sup>3)</sup>  $U_b$  and  $T_a$  constant.

<sup>4)</sup> Of  $S_r$ .

<sup>5)</sup> When using the non-toothed side of the nut.

<sup>6)</sup> Valid if toothed side of nut is used.

<b>Time delay before availability</b>	≤ 100 ms
<b>Hysteresis</b>	3 % ... 20 %
<b>Reproducibility</b>	≤ 2 % <sup>3) 4)</sup>
<b>Temperature drift (of S<sub>r</sub>)</b>	± 10 %
<b>EMC</b>	According to EN 60947-5-2
<b>Continuous current I<sub>a</sub></b>	≤ 100 mA
<b>Off-state current</b>	Typ. 0.8 mA (≤ 1.2 mA at U <sub>b</sub> max and 100 ° C)
<b>Minimum load current</b>	≥ 3 mA
<b>Cable material</b>	PUR
<b>Short-circuit protection</b>	✓
<b>Reverse polarity protection</b>	✓
<b>Power-up pulse</b>	≤ 5 ms
<b>Shock and vibration resistance</b>	100 g / 2 ms / 500 cycles; 150 g / 1 Mio cycles; 10 Hz ... 55 Hz / 1 mm; 55 Hz ... 500 Hz / 60 g
<b>Ambient operating temperature</b>	-40 ° C ... +100 ° C
<b>Housing material</b>	Stainless steel V2A, DIN 1.4305 / AISI 303
<b>Sensing face material</b>	Plastic, LCP
<b>Housing length</b>	40 mm
<b>Thread length</b>	35 mm
<b>Tightening torque, max.</b>	Typ. 60 Nm <sup>5)</sup> Typ. 90 Nm <sup>6)</sup>
<b>Items supplied</b>	Mounting nut, V2A stainless steel, with locking teeth (2x)
<b>Protection class</b>	III
<b>UL File No.</b>	E181493

1) At I<sub>a</sub> = 30 mA.

2) At I<sub>a</sub> max.

3) U<sub>b</sub> and T<sub>a</sub> constant.

4) Of S<sub>r</sub>.

5) When using the non-toothed side of the nut.

6) Valid if toothed side of nut is used.

### Safety-related parameters

<b>MTTF<sub>D</sub></b>	1,287 years
<b>DC<sub>avg</sub></b>	0 %

### Reduction factors

<b>Note</b>	The values are reference values which may vary
<b>St37 steel (Fe)</b>	1
<b>Stainless steel (V2A, 304)</b>	Approx. 0.55
<b>Aluminum (Al)</b>	Approx. 0.24
<b>Copper (Cu)</b>	Approx. 0.19
<b>Brass (Br)</b>	Approx. 0.24

### Installation note

<b>Remark</b>	Associated graphic see "Installation"
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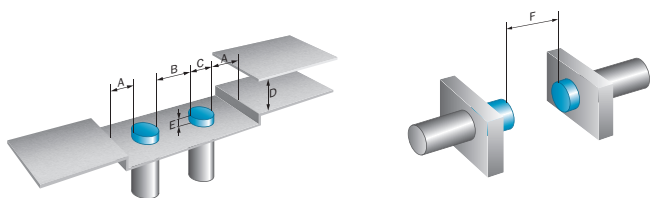
<b>A</b>	9 mm
<b>B</b>	18 mm
<b>C</b>	18 mm
<b>D</b>	24 mm
<b>E</b>	2 mm
<b>F</b>	64 mm

### Classifications

<b>ECl@ss 5.0</b>	27270101
<b>ECl@ss 5.1.4</b>	27270101
<b>ECl@ss 6.0</b>	27270101
<b>ECl@ss 6.2</b>	27270101
<b>ECl@ss 7.0</b>	27270101
<b>ECl@ss 8.0</b>	27270101
<b>ECl@ss 8.1</b>	27270101
<b>ECl@ss 9.0</b>	27270101
<b>ECl@ss 10.0</b>	27270101
<b>ECl@ss 11.0</b>	27270101
<b>ETIM 5.0</b>	EC002714
<b>ETIM 6.0</b>	EC002714
<b>ETIM 7.0</b>	EC002714
<b>ETIM 8.0</b>	EC002714
<b>UNSPSC 16.0901</b>	39122230

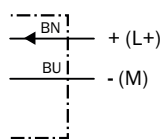
### Installation note

Quasi-flush installation



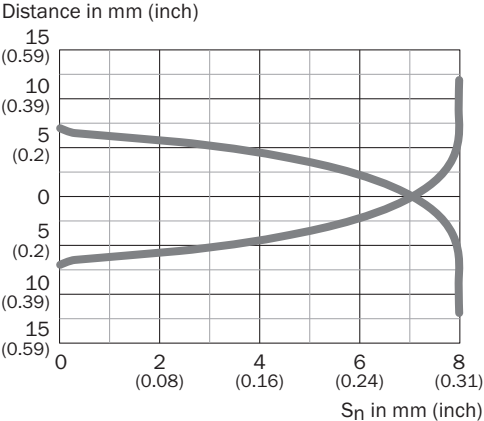
### Connection diagram

Cd-012



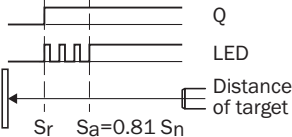
**Characteristic curve**

Response diagram



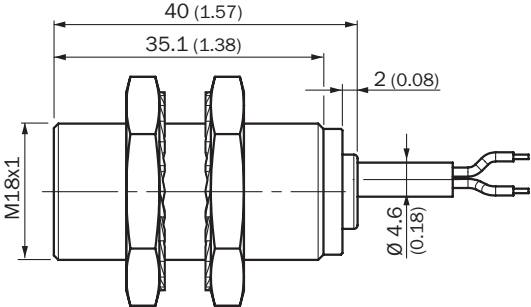
**Adjustments**

Installation aid










**Dimensional drawing** (Dimensions in mm (inch))

IMB18 Short-body housing, cable, flush



Recommended accessories

Other models and accessories → [www.sick.com/IMB](http://www.sick.com/IMB)

	Brief description	Type	Part no.
<b>Universal bar clamp systems</b>			
	Plate N06N for universal clamp bracket, M18, Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp), Universal clamp (5322627), mounting hardware	BEF-KHS-N06N	2051622
<b>Mounting brackets and plates</b>			
	Mounting plate for M18 sensors, stainless steel, without mounting hardware	BEF-WG-M18N	5320948
	Mounting bracket for M18 sensors, stainless steel, without mounting hardware	BEF-WN-M18N	5320947
<b>Plug connectors and cables</b>			
	Head A: female connector, M12, 4-pin, straight Head B: - Cable: unshielded	DOS-1204-GN	6028357
	Head A: female connector, M12, 4-pin, angled Head B: - Cable: unshielded	DOS-1204-WN	6028358
	Head A: male connector, M12, 4-pin, straight Head B: - Cable: unshielded	STE-1204-GN	6028359
	Head A: male connector, M12, 4-pin, straight Head B: - Cable: unshielded For 2 cable connections	STE-1204-TN	6028360

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)