



# IMF18-08BPPNC0S

IMF

INDUCTIVE PROXIMITY SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

Type	Part no.
IMF18-08BPPNC0S	1076665

Other models and accessories → [www.sick.com/IMF](http://www.sick.com/IMF)

### Detailed technical data

#### Features

<b>Housing</b>	Cylindrical thread designstandard
<b>Thread size</b>	M18 x 1
<b>Diameter</b>	Ø 18 mm
<b>Sensing range <math>S_n</math></b>	8 mm
<b>Safe sensing range <math>S_a</math></b>	6.48 mm
<b>Installation type</b>	Flush
<b>Switching frequency</b>	1,000 Hz
<b>Connection type</b>	M12, 4-pin male connector <sup>1)</sup>
<b>Output type</b>	PNP
<b>Output function</b>	Complementary
<b>Electrical wiring</b>	DC 4-wire
<b>Enclosure rating</b>	IP 68 <sup>2)</sup> IP 69K <sup>3)</sup>
<b>Special features</b>	Suitable for use in the food industry, Resistant to cleaning agentsCapable of communication via IO-Link 1.0

<sup>1)</sup> With gold plated contact pins.

<sup>2)</sup> According to EN 60529.

<sup>3)</sup> According to ISO 20653:2013-03.

#### Mechanics/electronics

<b>Supply voltage</b>	10 V DC ... 30 V DC
<b>Ripple</b>	≤ 10 %
<b>Voltage drop</b>	≤ 2 V <sup>1)</sup>
<b>Current consumption</b>	≤ 10 mA <sup>2)</sup>
<b>Hysteresis</b>	3 % ... 20 %

<sup>1)</sup> At  $I_a$  max.

<sup>2)</sup> Without load.

<sup>3)</sup>  $U_b$  and  $T_a$  constant.

<sup>4)</sup> Of  $S_r$ .

<sup>5)</sup> Reference voltage DC 50 V.

<b>Repeatability</b>	≤ 2 % <sup>3) 4)</sup>
<b>Temperature drift (of S<sub>r</sub>)</b>	± 10 %
<b>EMC</b>	According to EN 60947-5-2
<b>Continuous current I<sub>a</sub></b>	≤ 200 mA
<b>Short-circuit protection</b>	✓
<b>Reverse polarity protection</b>	✓
<b>Power-up pulse protection</b>	✓
<b>Shock and vibration resistance</b>	100 g / 2 ms / 500 cycles; 150 g / 1 Mio cycles; 10 Hz ... 55 Hz / 1 mm; 55 Hz ... 500 Hz / 60 g
<b>Ambient operating temperature</b>	-40 °C ... +100 °C
<b>Housing material</b>	Stainless steel, V4A (1.4404, AISI 316L)
<b>Sensing face material</b>	Plastic, LCP (FDA certified)
<b>Housing length</b>	65 mm
<b>Thread length</b>	47 mm
<b>Tightening torque, max.</b>	Typ. 90 Nm
<b>Protection class</b>	II <sup>5)</sup>
<b>UL File No.</b>	E181493

1) At I<sub>a</sub> max.

2) Without load.

3) U<sub>b</sub> and T<sub>a</sub> constant.

4) Of S<sub>r</sub>.

5) Reference voltage DC 50 V.

### Reduction factors

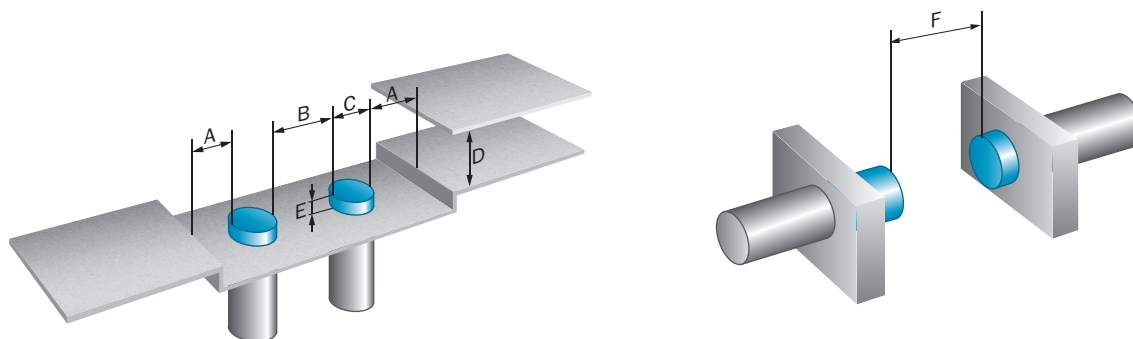
<b>Note</b>	The values are reference values which may vary
<b>Stainless steel (V2A, 304)</b>	Approx. 0.55
<b>Aluminum (Al)</b>	Approx. 0.24
<b>Copper (Cu)</b>	Approx. 0.19
<b>Brass (Br)</b>	Approx. 0.24

### Installation note

<b>Remark</b>	Associated graphic see "Installation"
<b>A</b>	9 mm
<b>B</b>	18 mm
<b>C</b>	18 mm
<b>D</b>	24 mm
<b>E</b>	2 mm
<b>F</b>	64 mm

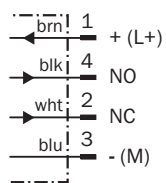
**Installation note**

Flush installation



**Connection diagram**

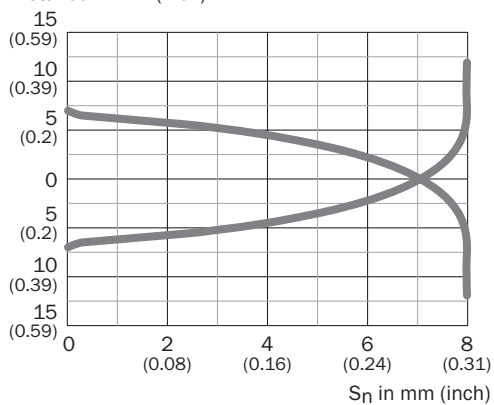
Cd-006



**Characteristic curve**

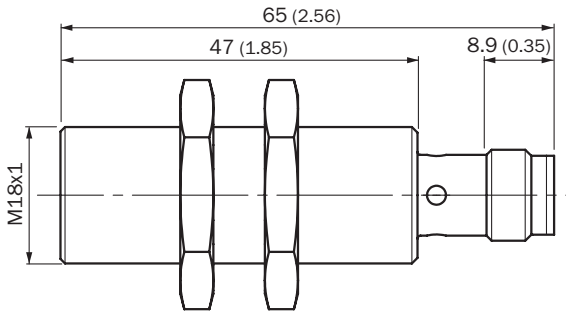
Flush installation

Distance in mm (inch)








Dimensional drawing (Dimensions in mm (inch))




IMF18, flush



Recommended accessories

Other models and accessories → [www.sick.com/IMF](http://www.sick.com/IMF)

	Brief description	Type	Part no.
<b>Universal bar clamp systems</b>			
	Plate N06N for universal clamp bracket, M18, Stainless steel 1.4571 (sheet), Stainless steel 1.4408 (clamp), Universal clamp (5322626), mounting hardware	BEF-KHS-N06N	2051622
<b>Mounting brackets and mounting plates</b>			
	Mounting plate for M18 housing, Stainless steel, without mounting hardware	BEF-WG-M18N	5320948
	Mounting bracket for M18 housing, Stainless steel, without mounting hardware	BEF-WN-M18N	5320947
<b>Plug connectors and cables</b>			
	Head A: female connector, M12, 4-pin, straight Head B: cable Cable: drag chain use, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked.	DOL-1204-G02MRN	6058291
	Head A: female connector, M12, 4-pin, straight Head B: cable Cable: drag chain use, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked.	DOL-1204-G05MRN	6058476
	Head A: female connector, M12, 4-pin, angled, with 2 LEDs Head B: cable Cable: drag chain use, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked.	DOL-1204-L02MRN	6058482

	Brief description	Type	Part no.
	Head A: female connector, M12, 4-pin, angled, with 2 LEDs Head B: cable Cable: drag chain use, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked.	DOL-1204-L05MRN	6058483
	Head A: female connector, M12, 4-pin, angled Head B: cable Cable: drag chain use, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked.	DOL-1204-W02MRN	6058474
	Head A: female connector, M12, 4-pin, angled Head B: cable Cable: drag chain use, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked.	DOL-1204-W05MRN	6058477
	Head A: female connector, M12, 4-pin, angled Head B: male connector, M12, 4-pin, straight Cable: drag chain use, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked.	DSL-1204-B02MRN	6058502
	Head A: female connector, M12, 4-pin, angled Head B: male connector, M12, 4-pin, straight Cable: drag chain use, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked.	DSL-1204-B05MRN	6058503
	Head A: female connector, M12, 4-pin, straight Head B: male connector, M12, 4-pin, straight Cable: drag chain use, PP, unshielded, 2 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked.	DSL-1204-G02MRN	6058499
	Head A: female connector, M12, 4-pin, straight Head B: male connector, M12, 4-pin, straight Cable: drag chain use, PP, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB) and other chemical compounds such as H2O2 and CH2O2. Before permanent installation is carried out, the material's resistance to the cleaning agent being used must be checked.	DSL-1204-G05MRN	6058500

## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)